



Sustainability Elevates Luxury



OUR MISSION & CORE VALUES

Our mission is to sustainably farm and craft unique, world class wines paired with curated multi-sensory experiences that excite the senses and inspire the soul. Our learnings and success will be a model for how a wine brand can balance responsibility to the planet and people in line with a strong growth oriented business model.

- 1. Produce wines, products and experiences with substance, meaning and intention.
- 2. Honor the past, celebrate and live in the present and act now to protect the future
- 3. Put sustainability at the core of our strategy and offerings.
- 4. Be kind to the planet and all living on it.
- 5. Strive for greatness fueled by intuition, knowledge and innovation.
- 6. Small details make a big difference.
- 7. Use the platform for doing good.
- 8. Hire the best and trust them.
- 9. Stay authentic and grounded.
- 10. Have fun it's a privilege to work on your passion.





MULTI CHAIN SUPPLY CHAIN DISTRIBUTION

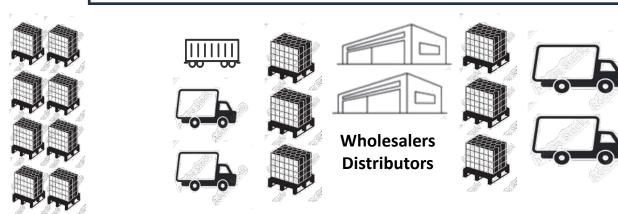
3 Tier Distribution (Dimensional Volume in Pallets)



Packaging Components Size Shape Weight Material













FedExx.

Retail Shops

Restaurants









Direct to Consumer (Dimensional Volume + Weight) Pallets and Packages

COST AND CARBON KEY DRIVERS

Cost Drivers:

Packaging Cost
Transportation Cost
Storage Cost
Loss and Damage

Carbon Drivers:

Packaging Material Mode of Transport Weight and Size Packaging Waste Durability

"Less is less"

SMART PACKAGING OVERVIEW

GOAL: Sustainability elevate luxury while the solution can be impactful, economical and ecological.

Focus on an elevated **customer experience** while using materials and methods that reduce emissions.





CASE STUDY

Reducing carbon impact, waste, and costs while elevating customer experience and demonstrating brand values.



CONSOLIDATED PACKAGING

Reduce formats from four to a universal format for bottle, gift box, shipper- saving 47%

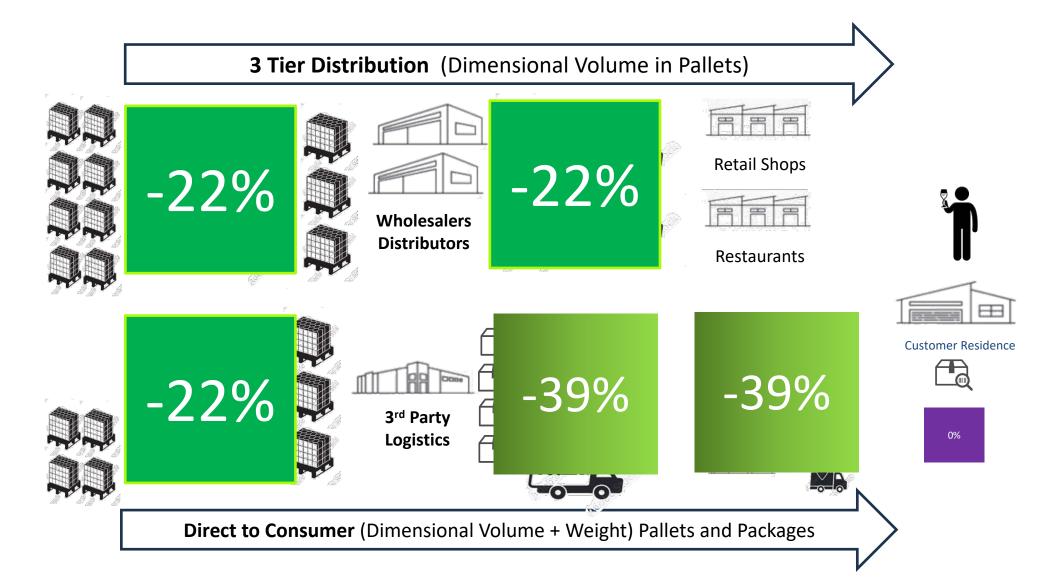
SIZE + WEIGHT REDUCTION

- Reduced weight per package by 30% 50%
- Reduced Pallets, Trucks, Storage by 22%

DTC SHIPPING

- Lowered shipping costs by 39%
- Reduced Air Shipments by 96%
- First time delivery Success Rate 95%
- 0% Returns or Breakage

IMPACT OF SHAPE, SIZE, and WEIGHT



Weight: 560g / Bottle 7.2 lbs. 3-Pack

Size and Shape:

80 Cases / P

vs. 56 Cases /P

NEOTEMPO

Design of the bottle

And Packaging

SOLUTION OVERVIEW



SOLUTION ARCHITECTURE

Components and design philosophy



HEX Bottle

Patent Pending Hex Bottle - Strong durable structure for high density packing, storage and transport



PACKAGING

Eco Lux Cardboard Box 3-Pack, 6-Pack, 12 Pack, Gift Box
Drop tested



SMART TRACKING

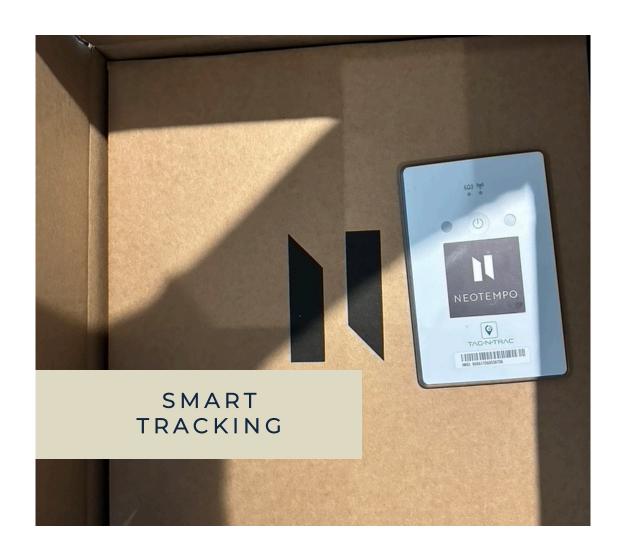
Tracker and Software to Monitor Shipments for temperature, location, shock, and light

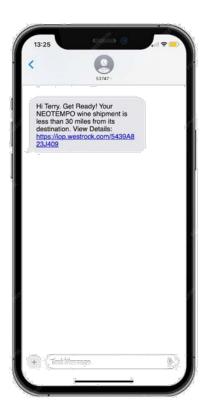
SMART PACKAGING SYSTEM





SMART PACKAGING SYSTEM







SMART PACKAGING

KEY CRITERIA FOR SYSTEM DESIGN















GLASS BOTTLE

"Wild glass" 100% Post Consumer Recycled Glass

- Decrease CO² Footprint by 30% 40%
- 15% 20% temperature reduction compared to regular glass production
- Rejection rate goes from 25% to 10%
- Creates Circular Economy
- 7,000 Bottles for NEOTEMPO without any defects





MATERIAL

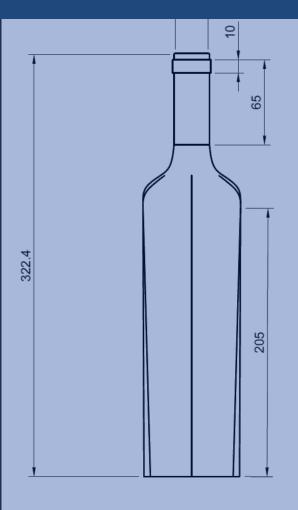


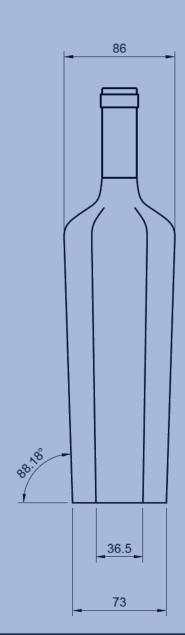
Wild Glass main strengths in reducing the environmental impact:

- Wild Glass is 100% PCR, eliminating the need to extract and transport raw materials.
- Thanks to the use of PCR recycled glass, the manufacturing of news bottles requires fewer resources, including a reduced amount of auxiliary materials like Sodium Carbonate.
- Production efficiency has improved due to reduce natural gas consumption, dropping from (6.3 to 4.5 MJ).
- The Wild Glass concept enhances production efficiency by reducing the rejection rate of bottles during the manufacturing.



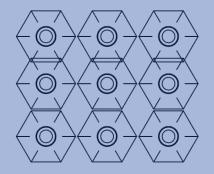
HEX BOTTLE

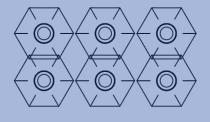
















FORM: Clean Modern Design - Distinctive Facets like a jewel







FINALIST:

2023 WINE & SPIRITS BOTTLE A hexagonal bottle produced in Wild Glass (100% PCR glass)

Brand: NeotempoSupplier: Estal

The patent-pending bottle design features a round base and six-sided polygon shoulders. Designed to lay flat when shipped or stored, it is intended to minimize wasted space in the shoulder and neck area as the bottles can nest together to form a honeycomb. During shipping, this means that only minimal cardboard packaging is used. The bottle is compatible with existing bottling lines and capsules and corks. Using 100% Wild Glass means a lower rate of rejections and up to a 30% lower furnace temperature. The bottle is said to be 20-50% lighter than other luxury wine bottles and up to 20% slimmer in the shoulder area. Overall carbon footprint is said to be reduced by at least 25%.





Round Bottles Are Inefficient



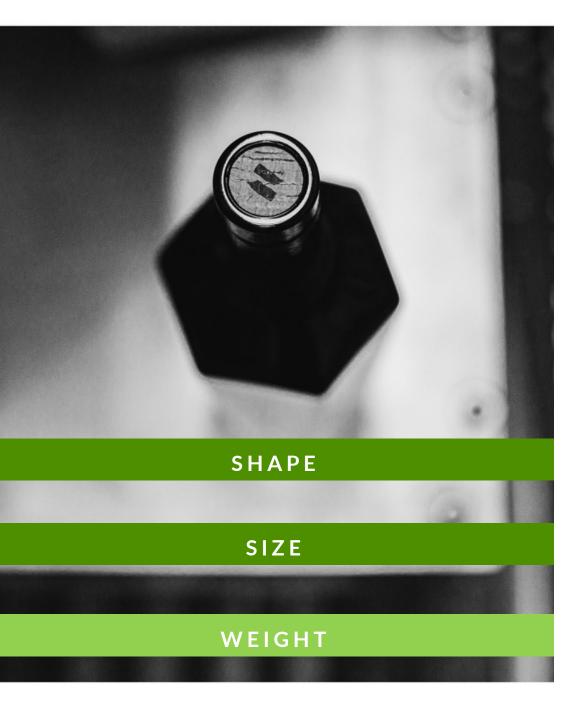




WHY HEXAGON? STRONG & EFFICIENT

- The hexagon is often considered a strong shape because it can distribute stress evenly across its structure.
- The hexagon shape creates a structure that supports weight from multiple directions because the angles of the hexagon allow for **even distribution of stress**.
- The hexagon shape is also able to resist buckling, which is the tendency of a structure to collapse under compression.
- This makes hexagon a strong and efficient shape in many natural and man-made structures.





HEX TO ROUND

- Patent pending bottle design for high density packing, transport, storage – any type of material
- Light Weight 540g 25% 40% Less Weight
 - Moving to **460g** in 2025
- Slimmer and taller 22% less on free space around the shoulders
 - Two sides slim side vs broad side enables efficient transport while preserving display
- Works with current bottling, cork, capsules, filling and transport, storage
- Works with all existing wine storage (racks, fridges, shelves)

Hex Bottle Works with Existing Bottling lines and boxes







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Calistoga, CA

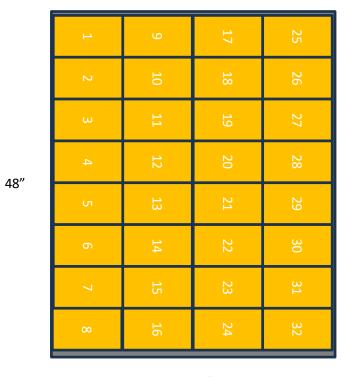
S E N S O R I A

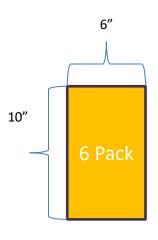


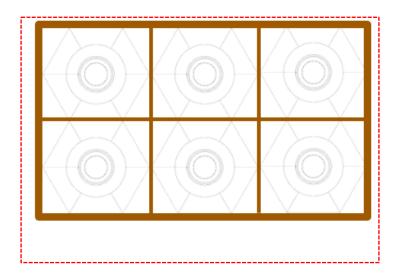


HIGH DENSITY PACKING

- 160 6 Pack 5 rows
- 80 cases, 960 Bottles









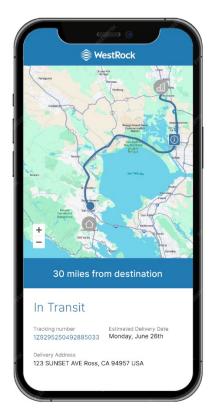


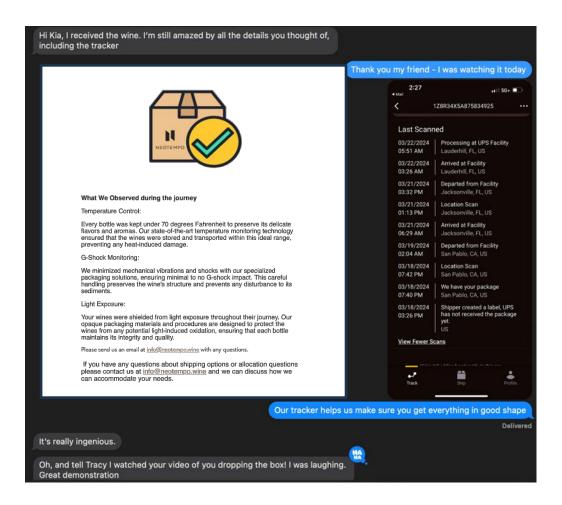
NEOTEMPO DROP TEST

FUNCTION: LIGHTWEIGHT, DYRABLE, RECYCLABLE, COMPOSTABLE, TEMP CONTROLED

SMART PACKING





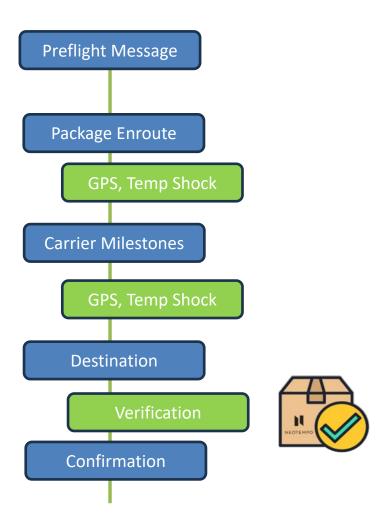


Differentiated Customer Experience and Communication

SMART PACKING



End to End Quality Control



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PARTNERSHIPS



Glass Bottle Manufacturer "Wild glass"



WestRock Tracker and Tracking Software



Corrugate Repack - Box



Branding & Label Design



3PL Shipping



Everest Bottling